



Manul DURANGO DNX408 kit version

! Read this instruction fully and carefully before applying any decal !

Please make sure you have the following tools for the best result:

spray bottle with a mixture of water and a few drops of dish wash soap liquid	
hairdryer gun with preferable two heat settings	
sharp hobby knife	
sharp scissor	
body reamer	
credit card (size of plastic)	
roll of paper kitchen towel	

CUSTOM RACING DECAL's are printed on industrial high quality self-adhesive polymer vinyl of 80 micron thickness.

A 80 micron thick high gloss polymer lamination layer protects the vinyl against mechanical damage and UV rays.

What do you need to mount the decals correctly?

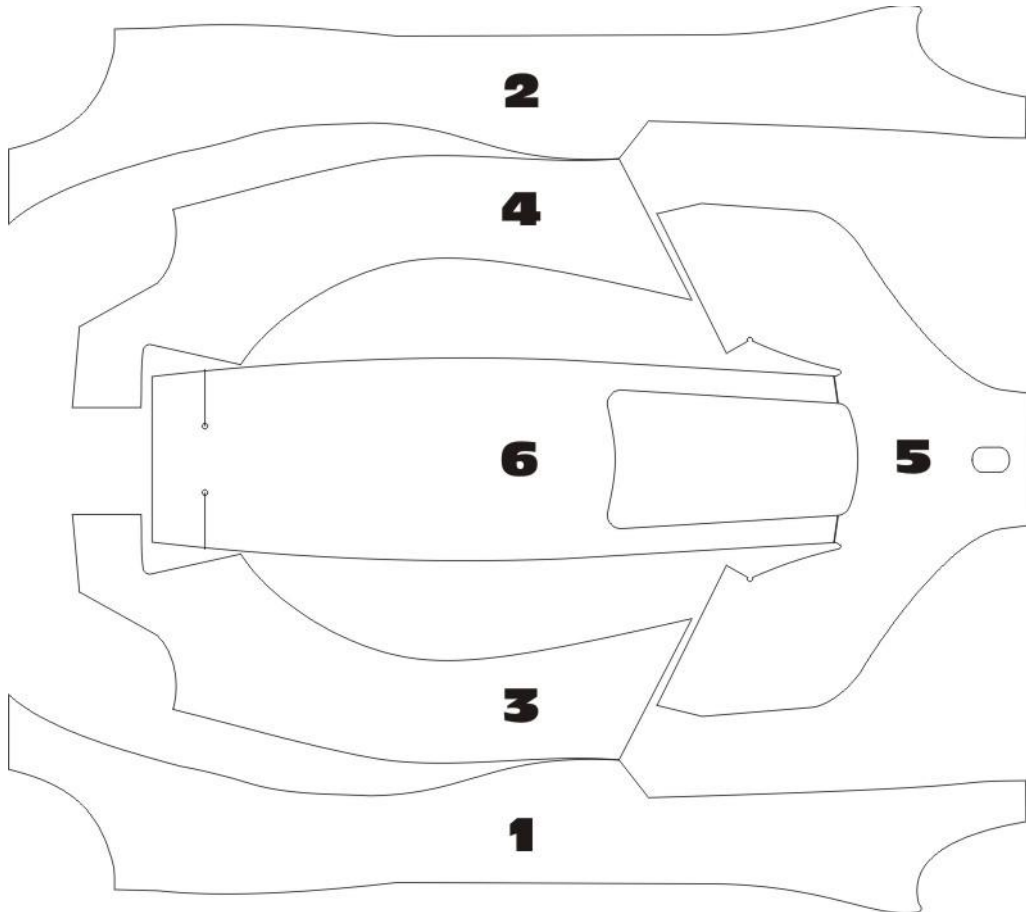
- * Patience and precision.
- * A clean surface of the object.
- * Clean hands.

How to get started the right way:

DURANGO DNX408 kit version:

The DURANGO DNX 408 kit version body decals exist of 6 panels.

The panels should be placed in the following order to make sure the decals will be overlapping at the right spot and direction.



Make all holes in the body for the tank, engine, antenna, bodyposts etc. but do not cut the outlines of the body it selves yet.

Remove the paint cover foil from the body.

1] Clean the body with isopropyl alcohol (or water and dishwashing soap mixture) to remove any greasy additive.

2] Remove the decal from the carrier sheet.

3] Spray the decal and the surface of the body with the spray bottle.

4] Position the decal as much as possible directly at the right spot and press is lightly on the body. Check if the position is correct, when it is not correct the position.

5] Rub the decal from the center to the edges carefully to remove water and air in the same time to fix the decal.

6] If all decals are placed you can use the hairdryer to enhance the adhesion of the decal.

7] If air bubbles cannot be removed by rubbing take a pin and press a little hole in the air bubble. Rub the air/water to the pin hole so it can escape.

8] After 24 hours check if all parts of the decal especially the edges are adhered to the body correctly. If not use the hairdryer and your fingers to press the edges or parts again.

Before you start take a piece of rest material of the carrier sheet and try to mold the vinyl in cold and warm conditions to get known to its behavior.

First drill small 2 mm holes at the spots with the red dots. This is to ensure moisture and air can leave the body while you press on the decal.



Also drill a hole on the left side of the body at the same position.



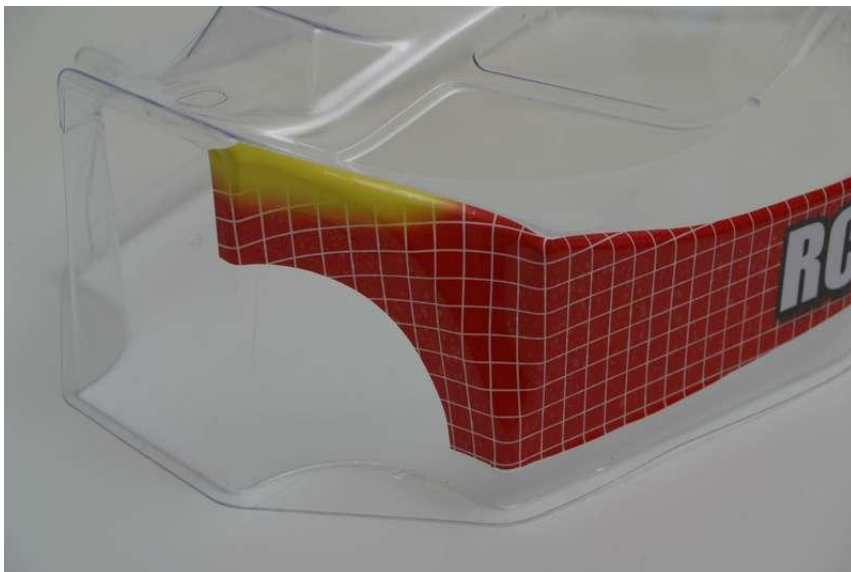
Place panel 1 and make sure the corner of the panel is at the green dot marked spot.



Panel 1 must be ran 0.5 – 1 mm over the edges.



Let panel 1 at the rear follow the lines of the body too.



Panel 1 ready.



Place panel 2 the same way as panel 1.



Now adhere panel 3 at the green dot marked spots first. Then work your way to the inside of the body. Use the hairdryer and your thumb to remove the air and moisture.



Model the rest of panel 3 so it follows the lines in the body. Use the hairdryer for easier modeling.



Mount panel 4 the same way as panel 3.



Mount panel 5 and align the front of the window at the green dot marked positions. Adhere the nose part fully first and then work to the left and right hand side.



This is how the right hand side will look like.



This is how the left hand side will look like.



Mount panel 6 and align the top of the window. Align the whole of panel 6 in a parallel line to the body center. Adhere the front window legs as the rest of panel 6 is ready.



If panel 6 is aligned correctly the cutout must be on top of the extrusion of the body. Use the hairdryer to model the roof edges from the middle to the front and the rear.



Mount the rear part first.



Now mount the last part so it overlaps.



Close all holes with a piece of the remaining vinyl material.

Leave the body for 24 hours untouched so the adhesive can bond properly to your body.
Now as final work take the hair dryer and warm up all edges and press them once again.
Let the body cool down 1 hour and cut the body to the appropriate outlines pressed in the body.
Mount the body to the car and enjoy your (first?) decaled body.
For maintenance use a soft piece of cloth to remove dirt.
If in need, you can use soap water to remove grease.
Your decals are water, oil and nitro proof but prevent to use aggressive cleaning liquids or high pressure devices at the edges to clean the decal surface.

Enjoy our products.

CUSTOM RACING DECAL